

## Installation Instructions for 2003-2008 Honda CRF230F rack

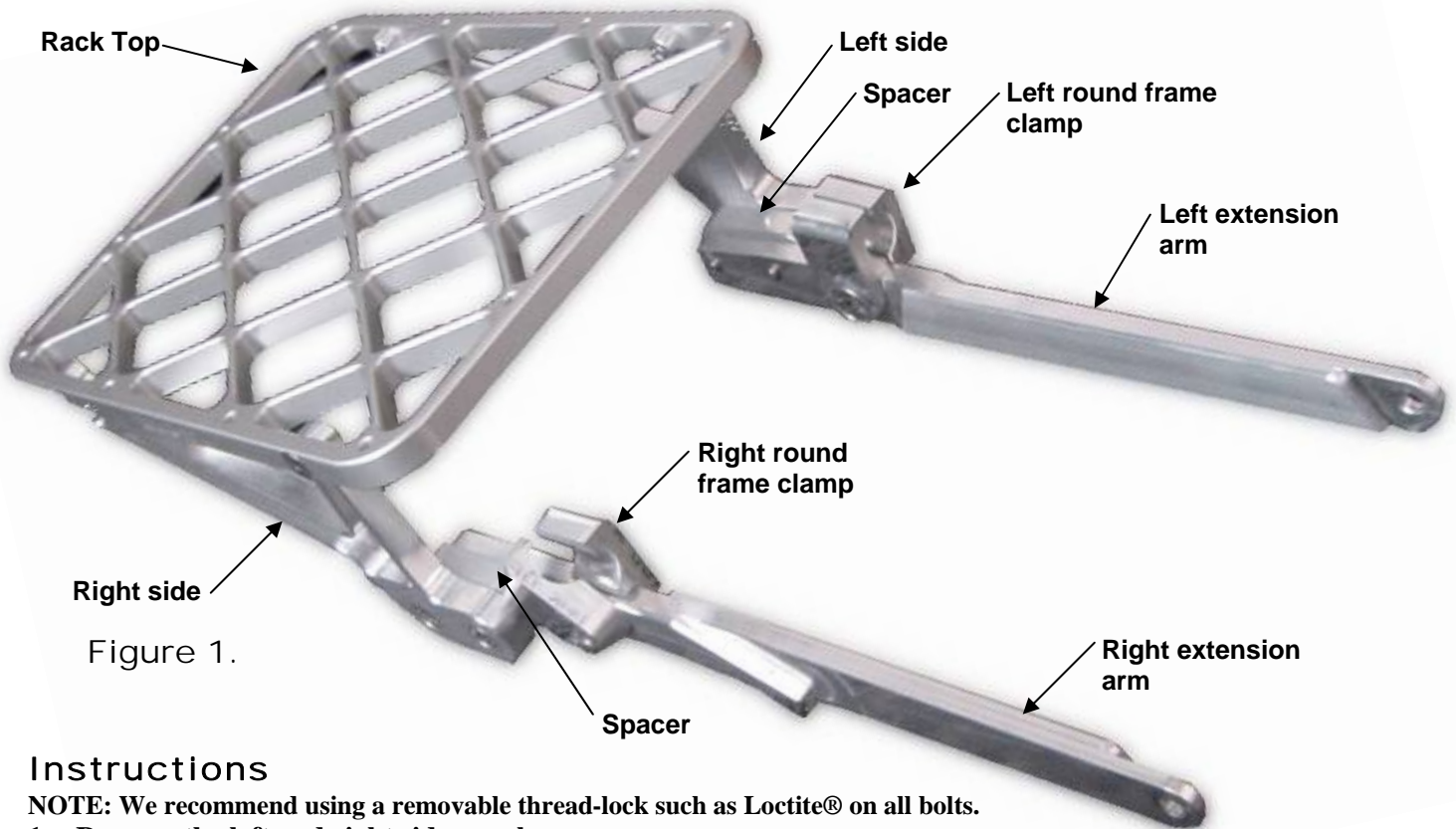


Figure 1.

### Instructions

**NOTE:** We recommend using a removable thread-lock such as Loctite® on all bolts.

1. Remove the left and right side panels.
2. Remove the two (2) seat/fender bolts. (See Figure 2.)
3. Attach loosely the rack sides to the rack top using the M6x16 flat head bolts.
4. Attach loosely the left and right extension arms to rack sides using one (1) spacer and two (2) supplied M6 X 35mm long flat head bolts per side.

**NOTE:** Bolts should be installed from outside to inside (Bolt head facing out).

5. Install the outer threaded section of the round clamp between the fender and the rear subframe rail.
6. Starting at the rear of the fender, slide the rack into place so that the extension arms are on the inside of the subframe, and, the front extension mount holes line up with seat/fender mount bolt (See Figure 2).

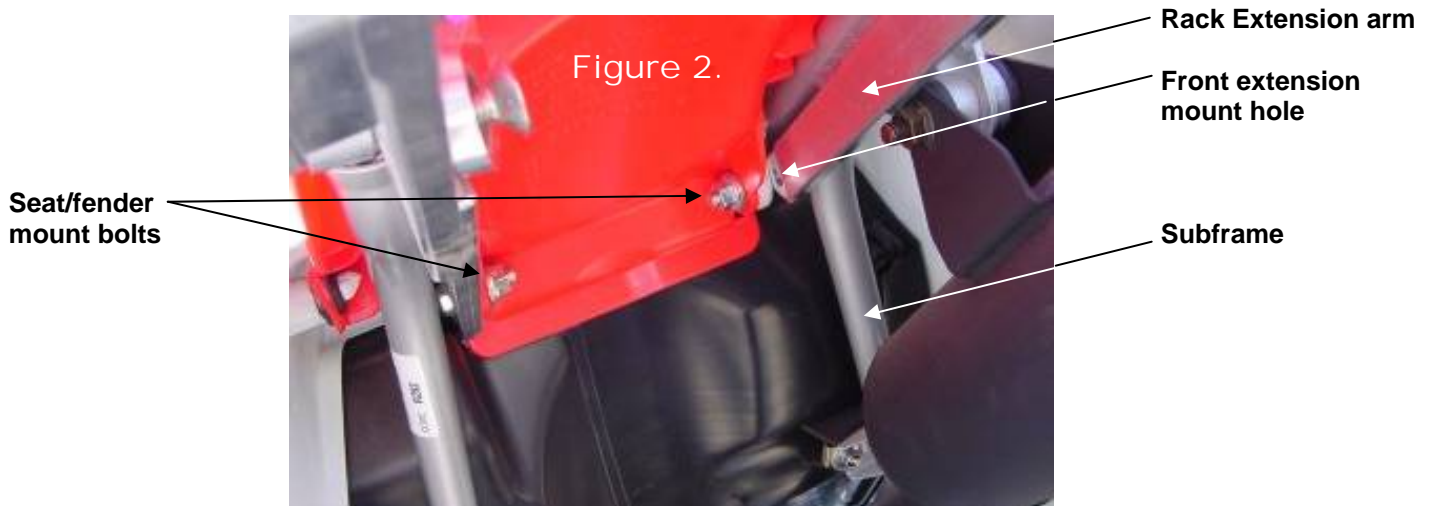


Figure 2.

7. Loosely re-install the seat mounting bolts using thread locking agent.
  8. Install the inner portion of the round clamps using the M8x30mm flat head bolts.  
NOTE: Bolts should be installed from inside to outside (Bolt head facing in).
  9. Verify all bolts have thread locking agent and tighten as required.
  10. Re-install the plastic side panels
  11. Finished installation should like the image in Figure 3.
- NOTE: Periodically check bolts for tightness.



Figure 3.

**CAUTION:** As with all racks on dirt bikes, excess amounts of weight should not be placed on them. Excess weight can damage the rear subframe of the motorcycle.

#### Parts List:

- 1-Top
- 2-Sides
- 2-Extension arms
- 2- Round clamps marked (L) left and (R) right
- 2-Rectangular spacers
- 4-M6 X 35mm flat head bolts for spacers
- 2-M8 X 30mm flat head bolts for round clamps
- 4-M6 X 16mm flat head bolts for rack top

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