

ENDO'S™

SPARK ARRESTORS

Thank you for purchasing the Pro Moto Billet Spark Arrestor End Cap. If you have any questions during the installation of your end cap, please feel free to give us a call.

Installation Instructions: End Cap 2007-2008 KTM 250/450/505 SX-F 4-strokes

NOTE: If you do not have the proper tools, have your dealer install the end cap for you.

Installation Instructions:

1. Remove the bolts holding the stock end cap in place.
2. Using a sharp knife cut the silicone around the perimeter of the stock end cap. This will make removal easier.
3. Pull the stock end cap out of the muffler. If you are having problems removing the stock cap, using a heat gun on the canister sleeve may on the canister sleeve may make this easier.
4. Smear a small amount of high temperature silicone sealant to the stepped portion of the new PMB end cap.
5. Install the new end cap base; make sure that the end cap base is pushed up tight to the muffler. Make sure the new end cap base is aligned parallel to the stock canister and the inner core is aligned. Due to the odd shaped canister, you may need to lightly tap the base into the canister using a rubber mallet. If you need to remove the base, insert two bolts into the nozzle mounting holes and use them to grasp the base.
6. Install the stock bolts into the end cap base, we recommend using a thread locking compound on the bolts. Make sure that the end cap is pushed up tight to the muffler. Tighten the bolts.
7. Clean up excess silicone sealant.
8. Insert the spark arrestor screen and check for clearance with the inner core. Install the turndown nozzle with three M6 X 1 bolts.



CAUTION:

You must check the condition of the spark arrestor often! Your spark arrestor will not function properly if there are holes in the screen!

Questions?
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