

# Why pack it, when you can



## "RACK-IT."

BY PRO MOTO BILLET™



Thank you for purchasing the best looking rack in the motorcycle industry. Your new rack is constructed of 6061 billet aluminum and then anodized to give you a high quality and good-looking rack for years of backpack free riding enjoyment.

### Manufactured by:

Pro Moto Billet  
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### Instructions for Honda XR650L, XR250L 1991-96 Cargo Rack

1. Remove the stock tool bag from the rear fender.
2. Remove the bolts holding turn signal light brackets to the frame; leave the stock fender washers in place.
3. Place the rack side brackets on each side of the bike. Insert one M6 X 60mm long (longest) bolt into the front hole of each side bracket. Install lock nuts on each of these bolts but do not tighten them.
4. Place rack top over the outside of the rack sides, make sure the writing on the side is correct side up, and install the four M6 X 16mm (short) bolts connecting the top and sides together. Tighten them.
5. Install a spacer under the rear hole in the rack top and install a M6 X 35mm long bolt (flat head). Do not tighten.
6. Install two spacers under the front holes in the rack top and install two M6 X 35mm long bolts (flat head) with washers and nuts under the fender,. Do not tighten.
7. Install the turn signal brackets into the rear hole and slot of the rack side using two M6 X 40mm long bolts (button head) and nuts. Do not tighten.
8. Tighten the three bolts securing the top of the rack to the fender.
9. Tighten the two, 50mm long, rack side bracket bolts and nuts.
10. Tighten the two turn signal bracket bolts.
11. Make sure all bolts are tightened.
12. If necessary, trim any bolts that might catch on the tire.

**CAUTION:** As with all racks on dirt bikes, they should not have excess amounts of weight put on them. Excess weight can damage the rear subframe of the motorcycle.

| PARTS              | QTY. |
|--------------------|------|
| .350" Spacers      | 3    |
| M6X35mm FHS bolts  | 3    |
| M6 nuts            | 6    |
| M6 X 16mmFHS bolts | 4    |
| M6 X 40mm button   | 2    |
| Washers            | 4    |
| M6 X 60mmFHS bolts | 2    |

### Now Available

- Removable tool pouch/fanny pack.
- Cargo Tie Down Straps.
- Chainsaw Attachment.

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