

WHY PACK IT WHEN YOU CAN...

RACKIT™

BILLET ALUMINUM CARGO RACKS

BY PRO MOTO BILLET™



Manufactured by:
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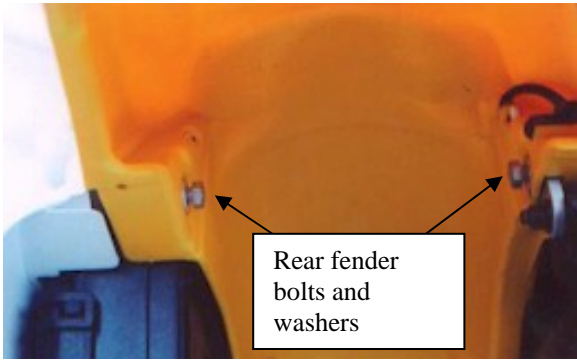
Thank you for purchasing the best looking rack in the motorcycle industry. Your new rack is constructed of 6061 billet aluminum and then anodized to give you a high quality and good-looking rack for years of backpack free riding enjoyment.

**Installation Instructions: 2000 & UP Suzuki DRZ 400 E (off-road)
2003 & up Kawasaki KLX 400 (off-road)**

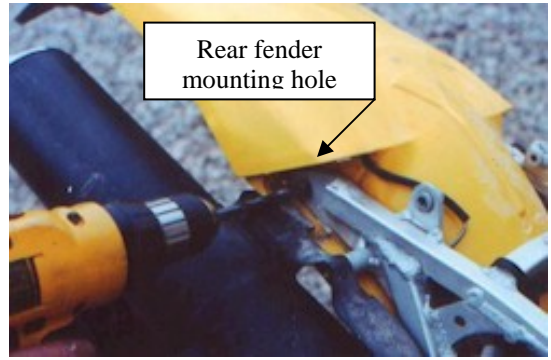
NOTE: We recommend using a thread locking compound on all bolts.

1. Remove both rear seat bolts and side panels.
2. Remove two rear fender bolts. (under the fender on the sides) (see Picture #1 on back)
3. Drill the two rear fender mounting holes, in the sub frame, to 21/64 Diameter. (see Picture #2)
4. Install the rear fender washers into the rear fender(see Picture #1). These washers have a step on them to keep the plastic from deforming
5. Install the rack side supports to the bike using two M8 X 45-mm long Hex head bolts with the short spacers(22.25-mm long) between the rack side support and the sub-frame. These bolts replace the rear fender mounting bolts. Leave the bolts loose enough to allow the rack side support to pivot.
6. You must now prepare to trim slots in the plastic for the lower mounting brace to pass through.
7. Using the templates provided as a **rough guide only**, cut them out and tape them to the appropriate side panel. Mark the location of the slots using a pencil (see Picture #3). Use a sharp razor knife to cut the slots in the plastic side panels to allow the lower mounting brace to pass through. **Cut off small amounts of plastic at a time!** Take your time and check the fit of the plastic often.(remember that you need to have the rack side supports in the correct position! see #8, #9 and picture #4)
8. Install the 32.4-mm long spacers into the pocket at the front mounting hole on the rack side supports.
9. Install the two M6 X 55 mm socket head bolts into the front mounting holes and use them to align the rack with the seat mount holes (this is the position that the rack side supports should be in when you check the fit of the plastic, picture #4)
10. Remove the two M6 X 55-mm long bolts from the front mounting holes.
11. Remove the two 32.4-mm long spacers from the front mounting holes.
12. Install the plastic side panels.
13. Loosen the two 8mm fender-mounting bolts a few turns.
14. Install the two 32.4-mm long spacers into the front mounting holes.
15. Install the seat.
16. Install the two M6 X 55 mm long bolts into the front mounting holes (leave them loose).
17. Install the rack top to the side supports using four M6 X 16mm long bolts. This must be done by starting the bolts on one side of the rack (3-4turns) and then starting the bolts other side (3-4 turns), and then you may tighten all four bolts.
18. Tighten all bolts.

CAUTION: As with all racks on dirt bikes, they should not have excess amounts of weight put on them. Excess weight can damage the rear subframe of the motorcycle.

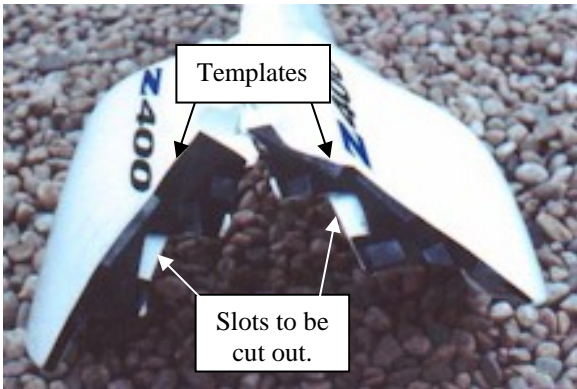


Picture #1

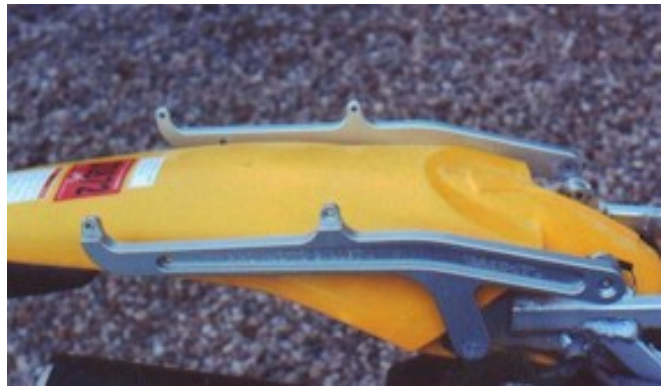


Picture #2

NOTE: We recommend using a thread locking compound on all bolts.



Picture #3



Picture #4



Assembled rack