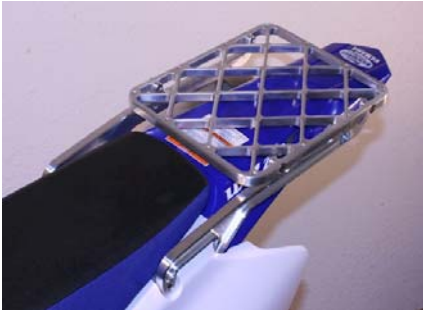


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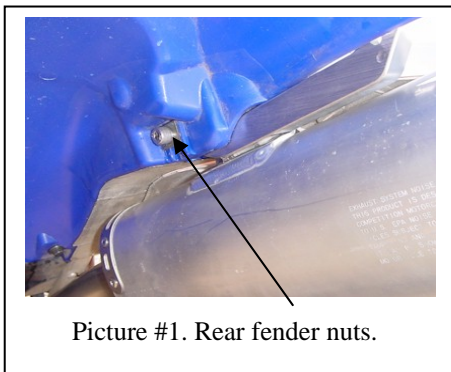
Thank you for purchasing the best looking rack in the motorcycle industry. Your new rack is constructed of 6061 billet aluminum and then anodized to give you a high quality and good-looking rack for years of backpack free riding enjoyment.

## Instructions for 2007 Yamaha WR/YZ 250F/450F

NOTE: We recommend using a removable thread locking agent on all bolts.

1. Remove the 2 seat bolts. Remove the left and right side panels.
2. Remove the rear fender mounting bolts and the fender nuts (under fender, (see picture #1).
3. Drill out the threads in the left and right rear fender nuts with a 1/4" drill bit. (See picture #2)
4. Re-install the left and right rear fender mounting nuts that now have the threads removed.
5. Remove the stock stepped washer from the upper mount on the coolant tank. Replace this spacer with the new coolant tank spacer / nut combination provided with your rack(See picture #3). This spacer / nut must be installed so that the back of the coolant tank mount sits flat on the rack side and the "tabs" on the nut captures the coolant tank mount pressing it against the rack side.
6. Re-install the plastic side panels. Install and tighten the front side panel bolts.
7. Loosely install the left rack side arm using one (1)-M6 X 25 mm long SHCS. It may be necessary to move or remove the zip tie on the left side sub-frame to provide proper clearance for the rack side support. If it is removed, replace it after the left rack side is attached. Loosely install the right rack side arm using one (1)-M6 X 20mm long SHCS . These rear fender mounting bolts are now accessed from under the fender. (See picture #1)
8. Install the .365" long spacers between the rack side arm supports and the seat mounting bolt locations, and then loosely install the two (2)-M8 X 35 mm long socket head cap screws.
9. Install the rack top to the rack side support using four (4)-M6 X 16 mm flat head bolts. Tighten all four bolts.
10. Tighten the seat mounting bolts, then the under fender bolts.
11. Tighten all bolts on the rack assembly. Periodically check bolts for tightness.
12. YZ models. When removing the seat to clean the air filter, loosen the two under fender bolts before removing the seat bolts. This will allow the seat bolts come out easier.

**CAUTION:** As with all racks on dirt bikes, they should not have excess amounts of weight put on them. Excess weight can damage the rear subframe of the motorcycle.



Picture #1. Rear fender nuts.



Picture #2, drill rear fender nuts



Picture #3, Coolant tank nut installation

**Parts List:**

- |                           |                       |
|---------------------------|-----------------------|
| 1-top                     | 2-arms                |
| 2-spacers: .365" Thick    | 2-M8 X 35mm SHCS      |
| 1-M6 X 20mm SHCS          | 4-M6 X 16mm long FHCS |
| 1-coolant tank spacer/nut | 1-M6 X 25mm SHCS      |