

ENDO'STM

SPARK ARRESTORS

Thank you for purchasing the Pro Moto Billet Spark Arrestor End Cap. We are sure that you will be pleased with your purchase. If you have any questions during the installation of your end cap, please feel free to give us a call.

2004-06 Suzuki RM-Z250 Spark Arrestor End Cap (not '07)

Tools that you will need during the installation:

Drill	Allen wrenches	15/64" & 3/16" drill bit	Silicone sealant
Hammer	Rivet gun	Center punch	Hacksaw

NOTE: If you do not have these tools, have your dealer install the end cap for you.



Installation Instructions:

1. Using a 15/64" drill bit, drill out the existing rivets holding the stock end cap in place, make sure to remove the head of the rivet. Use a small grinder if necessary to help in removing the rivet head, be very careful not to touch the muffler canister with the drill or grinder!
2. Use a center punch or similar device and a hammer, push the rivets through the hole and out of the stock end cap.
3. Remove the stock end cap, if you are having problems removing the stock cap, using a heat gun on the canister sleeve may make this easier.
4. You must apply silicone sealant to the stepped portion of the new end cap receiver to help reduce vibration!
5. Install the new end cap receiver, make sure that the receiver is pushed up tight to the muffler. Clean up excess silicone sealant.
6. Install one rivet at a time by drilling a 3/16" hole at each rivet hole location. Each time you drill a hole and install a rivet make sure that the end cap is pushed up tight to the muffler.
7. Clean up excess silicone sealant.
8. Insert the spark arrestor screen. Install the turndown nozzle with three M6 socket head bolts.

CAUTION:

You must check the condition of the spark arrestor often! Your spark arrestor will not function properly if there are holes in the screen!

Questions?

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